GREEN LINK, INC. Safety Data Sheet

Section 1. Product and Company Information

Product Name: GREEN LINK Adhesive/Sealant
Green Link, Inc.
5519 East Cork St
Kalamazoo, MI 49048, USA
Tel: 269-216-9229
Fax: 269-216-7066

Section 2. Hazards Identification

Hazardous classification: Irritant Category 2
Signal Words: Warning

Hazardous Statements:
H315: Causes skin irritation.
H317: May cause an allergic skin reaction.
H319: Causes serious eye irritation.

Precautionary Statements:
P273: Avoid release to the environment.
P280: Wear protective gloves/protective clothing/eye protection.
P302+P352: IF ON SKIN: Wash with plenty of soap and water.
P305+P351: IF IN EYES: Rinse cautiously with water for several minutes.
+P338: Remove contact lenses, if present and easy to do. Continue rinsing.
P501: Dispose of contents/container in accordance with local regulations.

R-phrases:
R38: Irritating to skin.
R41: Risk of serious damage to eyes.
R43: May cause sensitization by skin contact.

S-phrases:
S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S39: Wear eye/face protection.

Carcinogenicity: This product complies with California Proposition 65 list and contains no carcinogens or mutagens.

Section 3. Composition/Information on Ingredients

HAZARDOUS INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient Name</th>
<th>CAS Number</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amino Silane</td>
<td>1760-24-3</td>
<td>1-3%</td>
</tr>
</tbody>
</table>

Section 4. First Aid Measures

First Aid for Skin: Clean product from affected area with Ethyl alcohol, then wash with soap and water.
First Aid for Eyes: Flush with large amounts of water for at least 15 minutes. Consult a physician if ill effects or irritation occurs.
First Aid for Inhalation: An unlikely route of entry. Remove to fresh air. Consult a Physician.
First Aid for Ingestion: An unlikely route of entry. Consult a Physician.
Section 5. Fire Fighting Measures

Special Fire Fighting Instructions: None. Full emergency equipment with self–contained breathing apparatus and full protective clothing should be worn by firefighters.

Extinguishing Media: Water, CO2, Dry Chemical, Foam.
Unusual Fire and Explosion Hazards: None.
Flashpoint: Not applicable.
Upper Flammable Limit: Not applicable.
Lower Flammable Limit: Not applicable.
Autoignition temperature: Not applicable.
Sensitivity to Impact: Not applicable.
Sensitivity to Static Discharge: Not applicable.
Hazardous Combustion Products: Thermal decomposition may produce toxic fumes of Carbon Monoxide, Carbon Dioxide, Sulfur oxides and Hydrogen.

Section 6. Accidental Release Measures

Handling Precautions: Use personal protection recommended in section 8. Avoid eye, skin and clothing contact.
Cleanup: Collect spill with absorbent material such as cardboard, allow to cure and place into a container approved for waste disposal.
Regulatory Requirements: Follow applicable OSHA regulations (29 CFR 1910.120).

Section 7. Handling and Storage

Handling Precautions: Use personal protection recommended in section 8. Avoid eye, skin and clothing contact.
Prevention of fires and Explosions: Product is not considered flammable under normal conditions, and explosions: product is not considered explosive.
Storage Requirements: Store in a cool dry area (this product polymerizes when in contact with moisture.)

Section 8. Exposure Controls/Personal Protection

Hand protection: Wear impervious gloves such as vinyl to minimize contact with skin.
Eye protection: Wear safety glasses or goggles to avoid eye contact.
Skin protection: Wear impervious gloves such as vinyl to minimize contact with skin.
Environmental Exposure Control: No specific controls are needed.

Section 9. Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical State</td>
<td>Paste, mild mint scent</td>
</tr>
<tr>
<td>Appearance and Odor</td>
<td>Water Solubility: Insoluble</td>
</tr>
<tr>
<td>Freezing/Melting Point(°C)</td>
<td>NA</td>
</tr>
<tr>
<td>Odor Threshold (ppm)</td>
<td>NA</td>
</tr>
<tr>
<td>Vapor Pressure</td>
<td>&lt;1</td>
</tr>
<tr>
<td>Vapor Density (Air=1)</td>
<td>&gt;1</td>
</tr>
<tr>
<td>Density</td>
<td>11.9 lbs./gal. (calculated)</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>1.43</td>
</tr>
<tr>
<td>% Volatile</td>
<td>1.1%</td>
</tr>
<tr>
<td>VOC</td>
<td>&lt;15 g/l</td>
</tr>
<tr>
<td>Flash Point</td>
<td>NA°C (Tag closed cup)</td>
</tr>
<tr>
<td>Autoignition Temperature</td>
<td>NA</td>
</tr>
<tr>
<td>pH</td>
<td>NA</td>
</tr>
<tr>
<td>Flash Point Method</td>
<td>Based on FP of the most volatile component.</td>
</tr>
<tr>
<td>LEL</td>
<td>NA</td>
</tr>
<tr>
<td>UEL</td>
<td>NA</td>
</tr>
</tbody>
</table>
Section 10. Stability and Reactivity

Stability: Considered stable.
Conditions to Avoid: None known.
Incompatible Materials: None known.
Hazardous Thermal Decomposition: Decomposition may produce toxic fumes of CO and/or CO2.

Section 11. Toxicological Information

Information below is based on Amino Silane (Refer to sections 2. and 3.)

Oral – Result: LD50 > 2,000 mg/kg. Remark: Very low order of toxicity.
Skin Absorption – Result: LD50 > 2,000 mg/kg. Remark: Very low order of toxicity.
Skin Direct contact – Result: Slight irritation.
Eye Direct contact – Result: Severe irritation. Remark: Causes corneal injury.
Inhalation – Result: LC50 Not Acutely Toxic.
Exposure Limits – Not applicable.
Sensitization – No.
Reproductive Toxicity – No.
Mutagenicity – No.
Teratogenicity – No.
Synergistic Products – None.

Section 12. Ecological Information

No known applicable information.

Section 13. Disposal Considerations

If this product as supplied becomes a waste, it does not meet the criteria of a hazardous waste as defined under the Resource Conservation and Recovery Act (RCRA) 40 CFR 261. This product becomes a firm synthetic rubber when cured. Please allow to cure before disposal.

Section 14. Transport Information

Special Shipping Information None.
DOT Not regulated.
TDG Not available.
PIN Not available.
Section 15. Regulatory Information

Rotterdam Convention (PIC) Annex III: listed (Tributyl tin compounds (impurities) <2ppm)

US Regulatory Information


TSCA – All components of this product are listed on TSCA Inventory.

CERCLA Reportable Quantity – Not applicable.

SARA Title III:
  Section 302 Extremely Hazardous Substances – None.
  Section 304 – Not applicable.
  Section 311/312 – Immediate (acute) health hazard.
  Section 313 – None.

RCRA – Refer to section 13.

California Proposition 65
  Carcinogens: This product does not contain any chemicals known by the State of California to cause cancer.
  Reproductive Toxins: This product does not contain any chemicals known by the State of California to cause reproductive harm.

WHIMS Classification – D2B

Section 16. Other Information

Prepared in accordance with 29 CFR 1910.1200

This Product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all the information required by the CPR.

To the best of our knowledge, the information contained herein is accurate. However GREEN LINK, INC. does not assume any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be handled with care. Although we have described herein all the hazards to which we are currently aware, we cannot guarantee that these are the only hazards which exist.